



Clariana


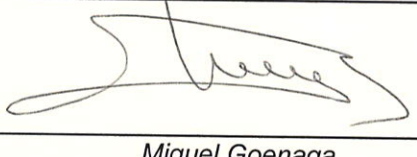
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ESPECIFICACIÓN COMERCIAL

DENOMINACIÓN:

ATHENEA

Característica	Unidad	Media	Máximo	Mínimo	Según Norma
Gramaje	gr./m ²		Según pedido ± 4 %		UNE-57014-74
Blancura (457 mm)	%	106	108	104	UNE-57062-72
Lisura (Bendtsen) CT	ml/min.	400	500	300	UNE-57080-88
Lisura (Bendtsen) CF	ml/min.	800	1000	600	UNE-57080-88
Porosidad (Bendtsen)	ml/min.	900	1200	600	UNE-57066-86/2
Encolado Cobb 60" Tela	gr. H ₂ O	---	< 35	< 35	UNE-57027-74
Encolado Cobb 60" Filtro	gr. H ₂ O	---	< 35	< 35	UNE-57027-74
Mano	cm ³ /gr	1,50	1,60	1,40	UNE-EN 20534
Espesor	μ	Calcular s/ gramaje (Mano * gramaje)			UNE-57004-88
Humedad	%	6,0	6,5	5,5	UNE-57005-90
Resistencia L	m	5000	6000	4000	UNE-57028-74
Resistencia T	m	3500	4000	2500	UNE-57028-74

Departamento de Calidad	Dirección General
	
Manuel Cheza	Miguel Goenaga



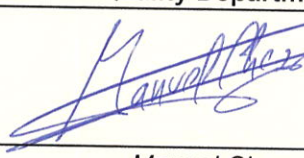
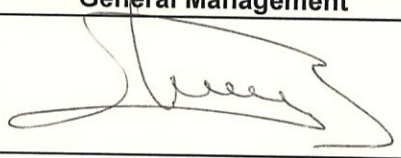
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COMMERCIAL SPECIFICATION

QUALITY:

ATHENEA

Physical Proprieties	Unity	Average	Maximum	Minimum	Norm
Substance	gr./m ²		As Order \pm 4 %		UNE-57014-74
Whiteness Elrepho 2000	%	106	108	104	UNE-57062-72
Smoothness Bendtsen (Inside)	ml/min.	400	500	300	UNE-57080-88
Smoothness Bendtsen (Outside)	ml/min.	800	1000	600	UNE-57080-88
Porosity Bendtsen	ml/min.	900	1200	600	UNE-57066-86/2
Sizing Cobb 60" (Inside)	gr. H ₂ O	---	< 35	< 35	UNE-57027-74
Sizing Cobb 60" (Outside)	gr. H ₂ O	---	< 35	< 35	UNE-57027-74
Bulk	cm ³ /gr	1,50	1,60	1,40	UNE-EN 20534
Thickness	μ	Calculate Bulk * Substance			UNE-57004-88
Moisture	%	6,0	6,5	5,5	UNE-57005-90
Tensile Strength (M.D.)	m	5000	6000	4000	UNE-57028-74
Tensile Strength (C.D.)	m	3500	4000	2500	UNE-57028-74

Quality Department	General Management
	
Manuel Cheza	Miguel Goenaga